Throughout this manual, there are a number of NOTICE statements that must be read and adhered to.

**NOTICE**
Indicates information considered important, but not hazard-related.

It is the responsibility of all personnel involved in installation, operation and maintenance to fully understand the Notice procedures by which hazards are to be avoided.

**PARTS**
- A - Stainless Steel Shaft Key
- B - Lock Washer (Stainless Steel)
- C - Hex Head Bolt, R.H. Thread (Stainless Steel)
- D - ¼” Minimum Gap — Between end of shaft and washer
- E - Flat Washer (10 GA. Stainless Steel)
- F - Shaft Turndown — ¼” on shaft diameter through ¾”; ¼” on shaft diameter 1” and larger.

**NOTICE**
Setscrews furnished in lieu of keyway on propellers with ½” bores.

**ASSEMBLY**
1. Insert key in shaft keyway.
2. Align keyway in propeller hub with key on shaft, and push propeller onto shaft.
3. Place flat washer on shaft. Must have ¼” minimum gap.
4. Place lock washer on hex head. Bolt and tighten securely.
5. Rotate propeller by hand to check tip clearance of propeller blades to fan housing.